

### **Comprehensive Engineering Projects**

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### **PRESENTATION OUTLINE**

**ENVINET Projects finished in 2014** 

**ENVINET Ongoing Projects** 

**ENVINET Upcoming Projects** 



# **Projects finished in 2014**



### Off-site chemical and radiochemical analyses (EC JRC lspra)

Proje	ND&WM programme support and operations services and related supplies	5
	Lot 1: Off site destructive and non-destructive radiological analyses and off site chemical analyses	
• Coun	Italy	
Client	European Commission, Joint Research Centre Ispra	
• Site:	Off-site services at supplier's premises	

- Price: € 1,4 M
- Realization: 12/2009 09/2014

- Long-term contract, realization in work packages
- Follow-up project to existing contract executed by ENVINET since 2009
- Consortium cooperation with company WERT







### **Portal Gates for KACST**

- Project: Supply of 4 Portal Gates
- Country: Saudi Arabia
- Client: King Abdulaziz Centre for Scientific and Technology site
- Site: Off-site services at supplier's premises
- Price: several small contracts
- Realization: First part delivered 08/2014



- Ongoing second part in 2015
- Pilot project for KACST, another business opportunities in negotiation







### Military Institute Poland - Gamma DR Monitoring Network

- Project: Gamma Dose Rate Monitoring Network
- Country: Poland
- Client: Military Institute Poland
- Price: € 0,1 M
- Realization: Completion in October 201
- Scope:
  - Design, manufacturing and installation of 8 GM based dose rate stations
  - (NuEM EGM-03 probes with 2 GM tubes, switchboards with datalogger, display, backup power, FV panels, GSM data transfer) and central SW (application and database server) and HW (cluster servers)









### **Croatia - Gamma DR Monitoring Network**

- Project: Gamma Dose Rate Monitoring Network
- Client: Central Finance and Contracting Agency, Zagreb
- Country: Croatia
- Price: € 0,18 M
- Scope: Design, manufacturing and installation of 8 GM based dose rate stations NuEM EGM-03 probes with 2 GM tubes, switchboards with datalogger, display, backup power, FV panels, GSM data transfer) and central SW (application and database server) and HW (cluster servers)

- Completed (August 2014)
- Good continuity to ENVINET experience with design and supporting of similar system in the Czech Republic and Latvia.
- On-going provisional acceptance







### **Dukovany NPP Information Centre Reconstruction**

- Project: Dukovany NPP Information Centre Reconstruction
- Client: CEZ Company
- Site: Dukovany NPP
- Price: € 1,13 M
  - Scope: Comprehensive reconstruction of premises and equipment
    - projection and presentation equipment
    - static and movable models and layouts
    - HVAC and electric installation

#### **KEY POINTS**

- Completion 12/2014
- ENVINET also provides maintenance of Dukovany and Temelin NPPs information centres.
- 470.000 visitors visited Dukovany NPP Information Centre in 1991-2011
- Good reference for Slovakian NPPs Infocentres







### UJV Rez – restricted area boundaries monitoring

- Project: Restricted area monitoring
- Client: Research Centre Rez
- Site: Rez near Prague, Czech Republic
- Facility: Build of Research Centre
- Budget: € 0,4 M
- Realization: 06/2013 03/2014
- **Scope:** Radiation monitoring system (hand-foot monitors, monitors of surface contamination, turnstiles, cameras, new doors, card readers, UPS, etc).
  - Sophisticated SW for data collection and online synchronization with the others inputs.
  - Engineering services, technical support.

#### **KEY POINTS**

- Improvement of radiation protection level in he building with high risk of radioactive contamination.
- Negotiation for implementation of the same projects at another building, laboratory and PET centres.





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### **UJV Rez – Semi-Hot Cells Refurbishment**

- Project: Reconstruction of 2 semi-hot cells, machinery supply
- Client: UJV Rez, a. s.
- Site: Rez near Prague
- Facility: Radiochemistry building 250
- Budget: € 1,95 M
- Scope:
  - Steel shielding construction.
  - Internal stainless steel box.
  - Pb glass (6 pc) (Saint Gobain SOVIS supplier).
  - Master/Slave manipulators (4 pc) Wällischmiller supplier.
  - 4 machines for cutting, measuring, breaking, melting.

- Completion 06/2014
- Reference for upcoming relevant projects in Czech.
- Civil work supplied by SMP CZ (VINCI Construction subsidiary).











# **Assembling of LED Light Sources II**

- Project: Assembly Line for LED Light Sources II
- Client: Automotive Lighting
- Budget: € 1,75 M
- Site: Automotive Lighting Jihlava Czech Republic
- **Scope:** Fully automatic line for assembling of different LED light sources for headlamps.
  - Inserting of trays with input components and removing of trays with final products.
  - Heatsinks cleaning by plasma and inserting into working pallet.
  - Dosage of glue on prepared heat sinks.
  - LED gluing on heatsink and camera control.
  - PCB gluing on heatsink and LED.
  - Laser soldering of LED and PCB together.
  - Electrical testing of light sources.
  - Laser marking of finished light sources.

### **KEY POINTS**

- Completion 10/2014
- Cooperation of industrial robot with vision system for LED positioning.



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### Laboratories for Institute of Chemical Technology Prague

- Project: Design and manufacture of laboratory equipment
- Client: Institute of Chemical Technology
- Site: Prague
- Realization: 10/2013 1/2014
- Budget: € 0,7M
- Scope: Comprehensive equipment of reconstructed laboratories
  - 2 buildings 24 labs.
  - Furniture, fume hoods of various types, incubators, instruments...

- Co-operation with civil construction company
- Extension of references in educational sector.









### **University of Veterinary and Pharmaceutical Sciences Brno**

- Project:
- Supply and installation of laboratory equipment
- Client: VFU
- Site:
- Budget: € 0,2 M
- Completion: 08/2014
- Scope:

Comprehensive equipment of new built pavilion.

• Furniture, fume hoods of various types, instruments...





**Brno** 







### **Tomas Bata University in Zlin – Centre of Polymer Systems**

- Project:
- Supply and installation of laboratory equipment
- Client: Tomas Bata University in Zlín

Zlín

- Site:
- Budget:
- Completion: 12/2014
- Scope:
- € 0,8 M
- Comprehensive equipment of new built pavilion.
  - Furniture, fume hoods of various types, instruments...
  - Installation of new smart fume hoods developed by ENVINET.











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Tomas Bata University in Zlín

### Successful R&D project – High volume air sampler

User programmable air flow up to 140 m<sup>3</sup>/hour Local operating panel with user-friendly interface Remote control and set-up via Ethernet/USB Local data storage (internal Flash memory) Interchangeable inserts for various filter materials Auto-calibration High precision automatic volume control, max. error 0.001m<sup>3</sup>

Temperature measurement/correction

Area of application > radioactive aerosols, emissions, air pollutions, viruses, dustiness etc.

Pilot operation at Dukovany NPP successful





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### Successful R&D project – Intelligent GM probe

Key part of our Environment monitoring systems

Several variants (number and type of GM tubes, communication options, etc.)

Compact weather-sealed ALU housing

Electronics integrated inside tube

USB/MODBUS/ETHERNET data output

Range from 10nSv/hr to 10Sv/hr (different variants)

Direct LAN data output (PLC or PC not necessary)

Compatible with RAMON SW system

Tested, applied in projects.



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### **Ongoing Projects**



# HELCzA - Primary First Wall (PFW) testing facility



- Project: Primary First Wall (PFW) testing facility
- Client: CV Řež
- Site: Řež near Prague
- Budget: € 5,87 M
  - **Scope:** Design of the experimental facility HELCZA based on the conceptual design provided by the customer.
    - On-site completion of experimental facility HELCZA from equipment supplied by subcontractors (Electron beam gun; Vacuum chamber; Electromagnetic coils; Beryllium detection and decontamination system; Lead shielding; Diagnostic and control system etc.).
    - Calibration and start-up including qualification tests.

- In realization (07/2014 12/2015).
- So far one of the most challenging project of ENVINET
- On-going: Design and construction stage of the project







### **Reconstruction of sprinklers at hermetic zone of Dukovany NPP**

- Project: Hermetic zone sprinkler system reconstruction
- Client: ČEZ Dukovany NPP
- Site: Dukovany NPP
- Estimate price: € 1,7 M
- Scope: Design and supply of stable aerosol sprinkler system for all 4 units of Dukovany NPP (replacement of current system)







- Start in 09/2014
- ENVINET is sub-contractor of SMP (Czech construction company VINCI group).
- Success of the whole project depends on the ENVINET's part.
- Very important from our position on site point of view.





### Radioactive waste treatment services (Ukrainian NPPs)

•	Project:	"Improvement of radioactive waste characterization systems at Ukrainian operational nuclear power plants" and "Procedures and methodology for clearance of materials from regulatory control" (U4.01/10 lots B+E)
•	Country:	Ukraine
•	Client:	European Commission, on behalf of and for the account of the beneficiary country, Ukraine

- Site: Ukrainian NPPs
- Budget:
- € 1,5 M

- ENVINET is leader of Consortium with WERT (Slovakia) and AKP (Ukraine).
- Scheduled date of project completion: April, 2016
- Kick-off meeting was held in Kiev on October the 2nd, 2014
- Chernobyl is going to be a pilot NPP for installation of FRM system.
- Good chance for our R&D activities extension.









### Supply in frame of SUSEN Project (Sustainable Energy)

- Project: Master/Slave mechanical manipulators
- Client: Research Centre Rez (subsidiary od NRI Rez)
- Site: Rez
- Facility: A new building on site
- Estimate budget: €1,3 M
- Scope:
  - Supply of 28 pcs manipulators to new built hot cell hall.
  - Transport, unloading, revision.
  - Documentation, manuals, certificates.
  - Training of the operators.
  - Warranty and after-warranty maintenance and service

#### **KEY POINTS**

- 4 pieces submitted first invoicing milestone.
- Supply in co-operation with strategic partnership Wällischmiller (Germany).
- Cooperation with NRI Rez







### Secondary ion mass spectrometer supply



- Project: Secondary ion mass spectrometer (SIMS) supply
- Client: CV Řež
- Site: Řež near Prague
- Estimate budget: € 1,8 M
- Scope:
  - Supply of a Secondary ion mass spectrometer.
  - Transport, unloading, revision.
  - Documentation, manuals, certificates.
  - Training of the operators.
  - · Warranty and after-warranty maintenance and service.

- Estimation of delivery date March 2015.
- First time delivery of this type of spectrometer in Czech.







# Pb shielding glasses supply in frame of SUSEN Project

- **Project:** Radiation shielding glasses
- Client: CV Řež
- Site: Řež near Prague
- Facility: New building on site
- Budget: € 2,1 M
- Scope:
  - Supply of a 13 pcs radiation shielding glasses to new built hot cell hall.
  - Transport, unloading, revision.
  - Documentation, manuals, certificates.
  - Training of the operators.
  - · Warranty and after-warranty maintenance and service.

#### **KEY POINTS**

Estimation of delivery April/May 2015.







# SUSEN Project (Sustainable Energy) – other projects

- Project: Supply of 4pcs anaerobic glove boxes
- Client: CV Řež
- Site: Řež near Prague
- Budget: € 0,23 M
- Scope:
  - Supply of 4 pcs anaerobic glove boxes.
  - Transport, Documentation, training of the operators, warranty service.
  - Content of O2 below 0,1 ppm.
  - First box delivered and invoiced.
- Project: High temperature electrolysis equipment
- Client: CV Řež
- Site: Řež near Prague
- Budget: € 0,17 M
- Scope:
  - Equipment for experimental production of hydrogen.
  - Project, documentation, supply, training, service.









### Shielding blocks for ELI beamlines

- **Project:** Shielding blocks for Extreme Light Infrastructure (ELI)
- Client: Metrostav a.s.
- Site: Dolní Břežany
- Facility: New building
- Estimate budget: € 0,72 M
- Scope:
  - Shielding blocks ENVINET
  - Approx. 1000 m3 of shielding blocks.
  - Two kinds of blocks (2,35, 3,5 t/m3).
  - Supply for the biggest civil construction company in Czech.

- Good reference opportunity for next projects.
- Chance to integrate Nuvia Protection Products into the project
- Good reference opportunity for next projects.







### **Assembling of Door Handles**

- Project: BMW F48/49
- Client: ITW
- Site: ITW PRONOVIA, s.r.o. Velká Bíteš
- Budget: € 0,316 M
- Scope:
  - Two machines left and right version
  - Weiss turn-table
  - Automatic assembling
  - Automatic feeding of some parts
  - Greasing of parts
  - Testing of finished handle torque versus angle
  - Laser marking of finished parts
  - Cycle time 15s

### **KEY POINT**

- Automatic assembling of spring and pin
- Completion in 01/2015





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### **Assembling of Door Handles**

- Project: Audi Q7
- Client: ITW
- Budget: € 0,185 M
- Site: ITW PRONOVIA, s.r.o. Velká Bíteš
- Scope:
  - Weiss turn-table
  - Automatic assembling of spring and pin
  - Automatic feeding of some parts
  - Greasing of parts
  - Testing of finished handle torque versus angle
  - Laser marking of finished parts
  - Cycle time 20s

- Automatic assembling of spring and pin
- Completion in 02/2015







# **METRODECOM - Metrology for Decommissioning of Nuclear Facilities**

### **EMRP ENV-54 PROJECT**

#### • Scope:

- Radionuclide characterization of materials present on decommissioning sites, automated gammaspectrometry.
- Pre-selection of waste into streams (repository or potential free release).
- Implementation of 'free release measurement facility' on decommissioning site, scanning of heterogeneous wastes.
- Monitoring at radwaste repositories and decommissioning sites.
- Calibration reference materials and standard sources.

#### **KEY POINTS**

- Start in 08/2014.
- Installation summer 2015.
- Location ISPRA (kick-off meeting is planned soon)
- Important R□D project







The EMRP is jointly funded by the EMRP participating countries within EURAMET and the European Union











# **Upcoming Projects**



### Decommissioning of hangars H1 & H2 in Vinca nuclear site

- Project: Implementation of radioactive waste processing and decommissioning activities at the Vinca site, Serbia
- Country: Serbia
- Client: IAEA
- Site: Vinca, Serbia
- Estimate price: € 2 M
- Scope:



long-term storage.

- Successful implementation will increase our value in other currently planned Vinca site decommissioning projects.
- New market with good potential.
- Good opportunity to establish co-operation with local companies for next decommissioning projects in Serbia.











### **ETL for Liquid RadWaste Processing**



- Project: Experimental Technology Line for Processing of Liquid Radioactive Waste
- Client: CV Řež
- Site: Řež near Prague
- Facility: SUSEN
- Budget: € 5 M
- **Scope:** Evaporators, extruders, material transport lines, reservoirs, control and monitoring system.

- Competitive dialogue process.
- Technical specification's particularization.
- No competitors.
- The final bid submitted in November 2014









### **Centre of Nuclear Medicine in Russia**

- Project: Construction of Nuclear Medicine Centre
- Country: Russia
- Client: Favea Europe
- Site: Dmitrov, near Moscow
- Estimate budget: € 60 70 M
- Scope:
  - General technology supplier for
  - Radiopharmaceuticals production
  - Cancer treatment
  - Diagnostic, radiotherapy
  - Conceptual project processing (co-operation with ÚJV Řež).

- ENVINET general construction supplier.
- Financing via Czech Export Bank credit approval in 05/2014.
- Participation at the conference GEP in Moscow on September, presentation of ENVINET's experiences in this area to the large international audience.









### Laboratory Furniture, Equipment and Tools

- Project: Design, Supply and installation of laboratory furniture, instruments, equipment and tools
- Country: Turkmenistan
- Client: ASKIN & CO GesmbH, Austria (for Central State Laboratories of Ministry of Health)
- Site: Aschabad
- Estimate price: € 10 M
- Probability 90%
- Scope:
  - Design of laboratory furniture.
  - Laboratory measure instruments, equipment.
  - Laboratory measure methods, Laboratory information system.

- Very lengthy decision-making process.
- Complicated project with a several intermediaries.
- Rich country, very specific environment.
- Last version of contract- still waiting for decision.









# BIOCEV - Biotechnology and Biomedicine Center of the Academy of Sciences and Charles University in Vestec

- Project: Supply and installation of laboratory furniture, BIOCEV
- Client: Institute of Molecular Genetics of the ASCR, v. v. i.
- Site:
- Estimate price: € 3,4 M
- Probability
- Scope: Comprehensive equipment of new two built pavilion.
  - Furniture, fume hoods of various types, instruments...

**Praha** 

• Installation of new smart fume hoods developed by ENVINET.









